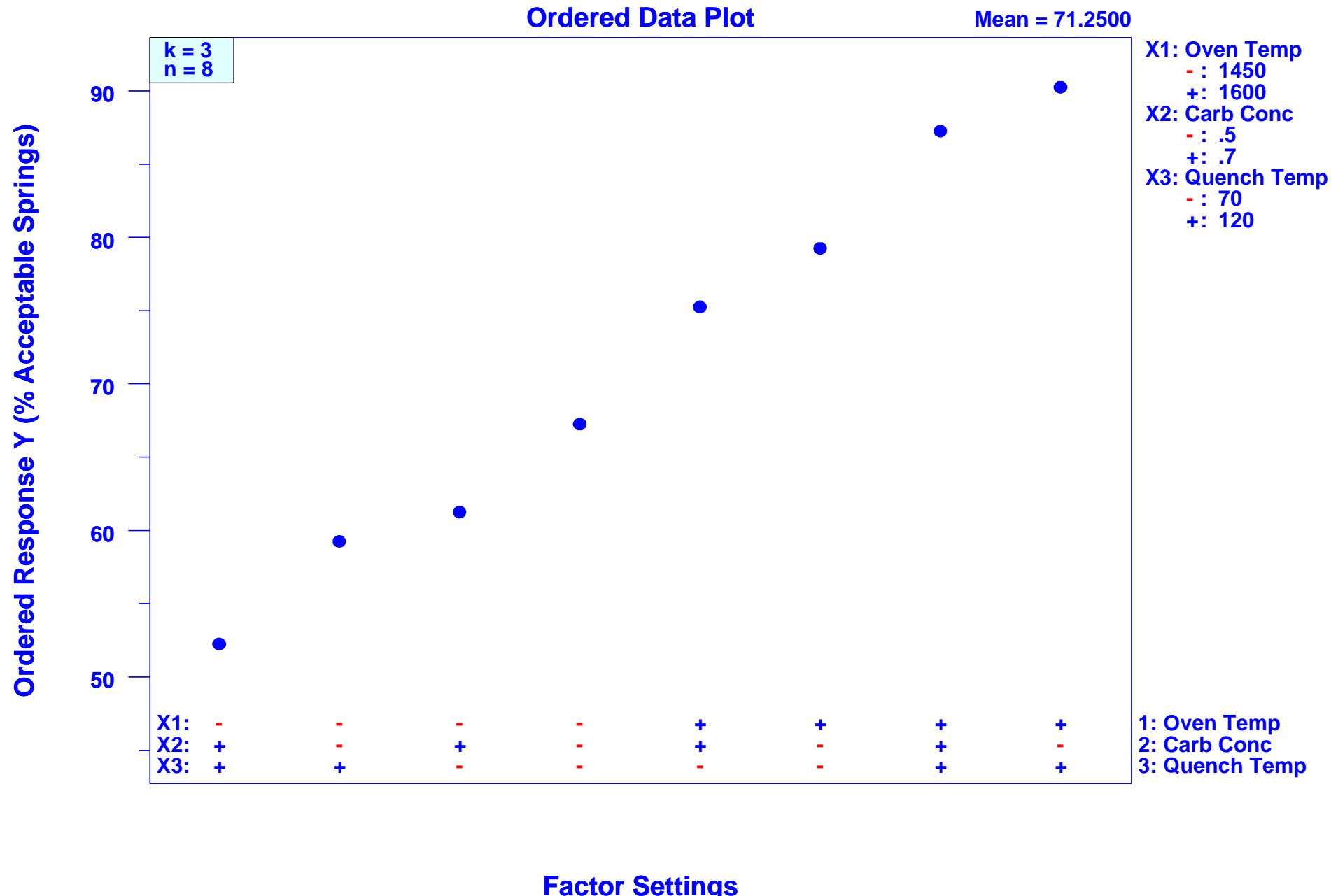
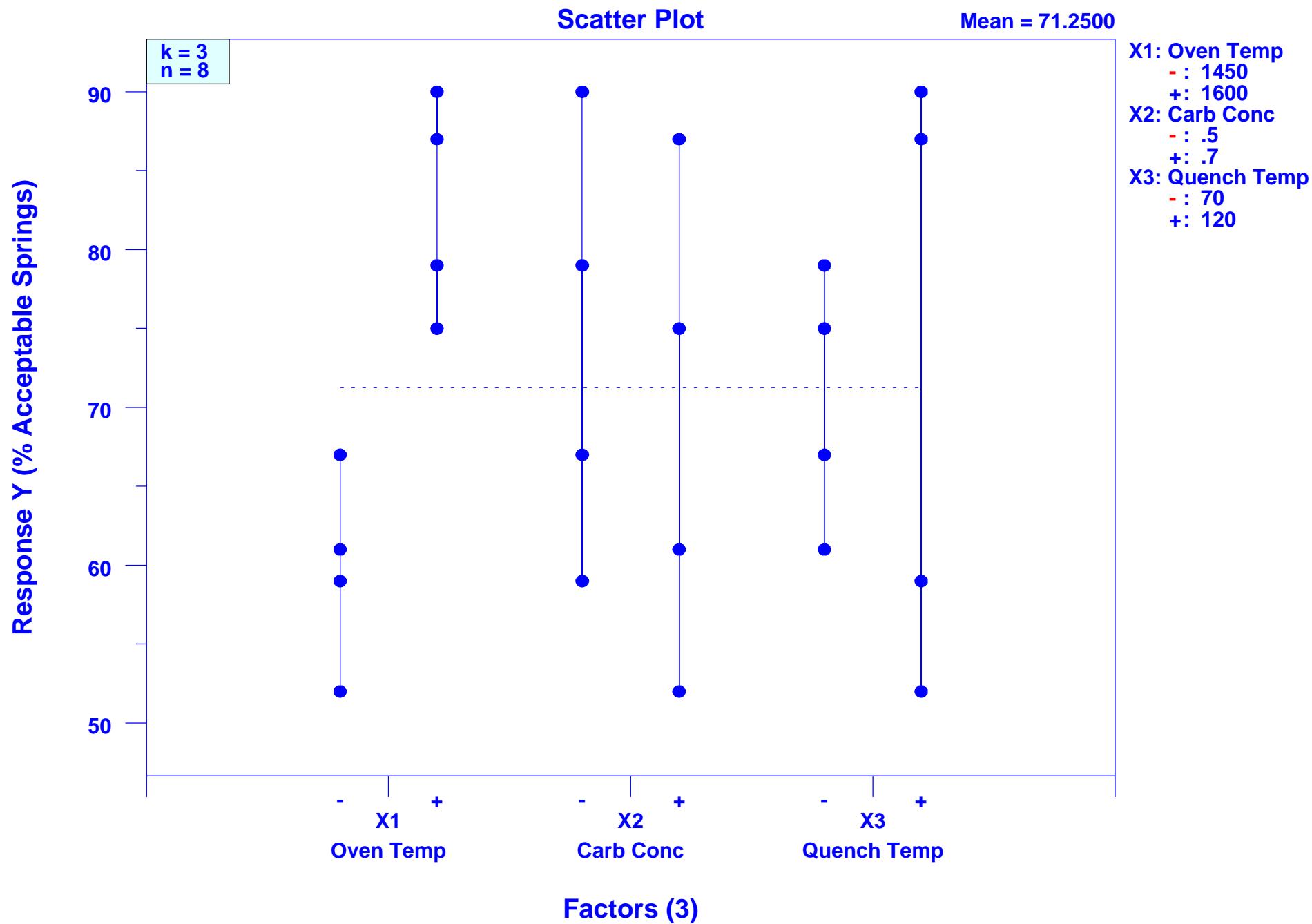


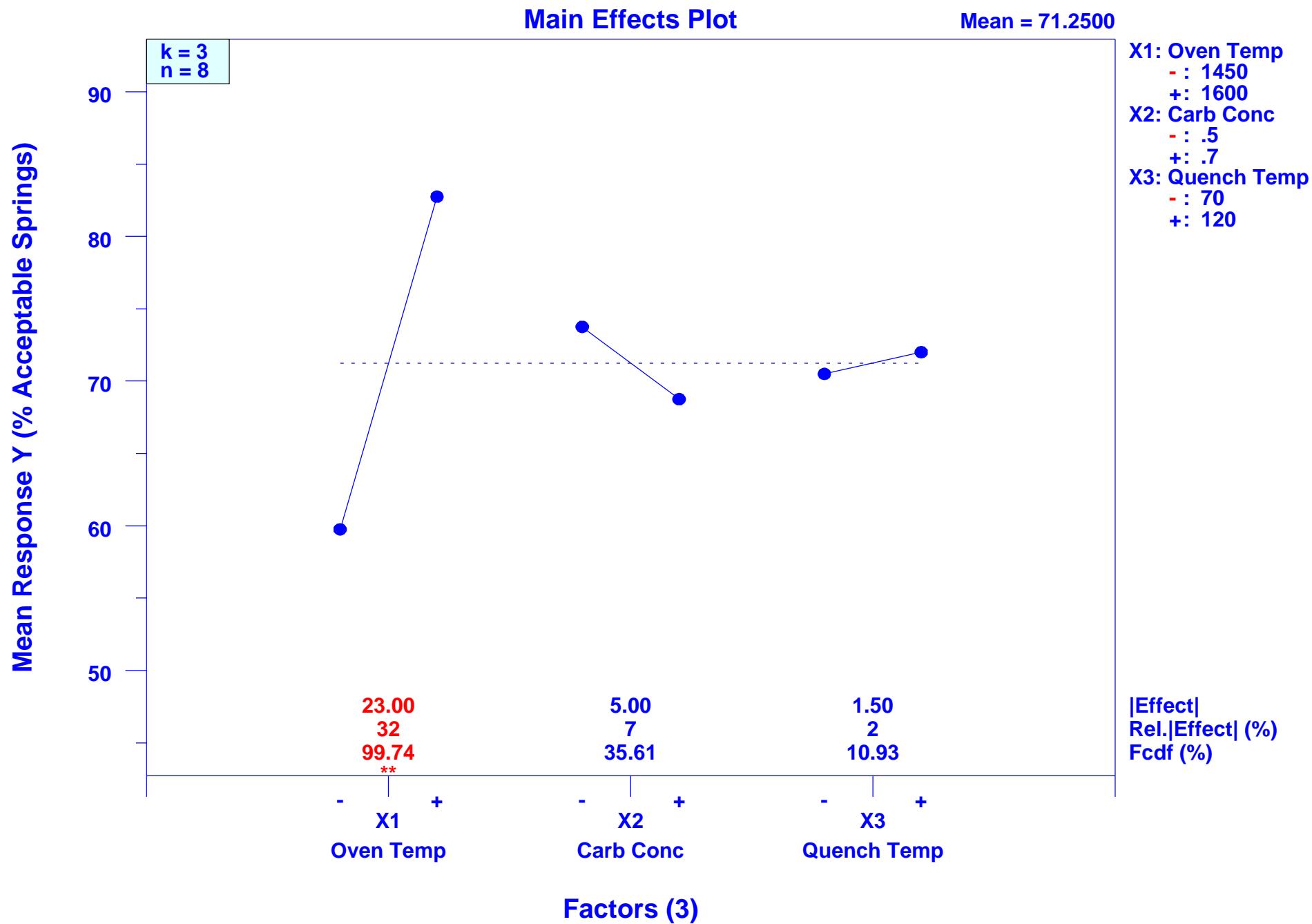
## Factors Affecting % Acceptable Metal Springs (Box &amp; Bisgaard)

10/18/18  
1

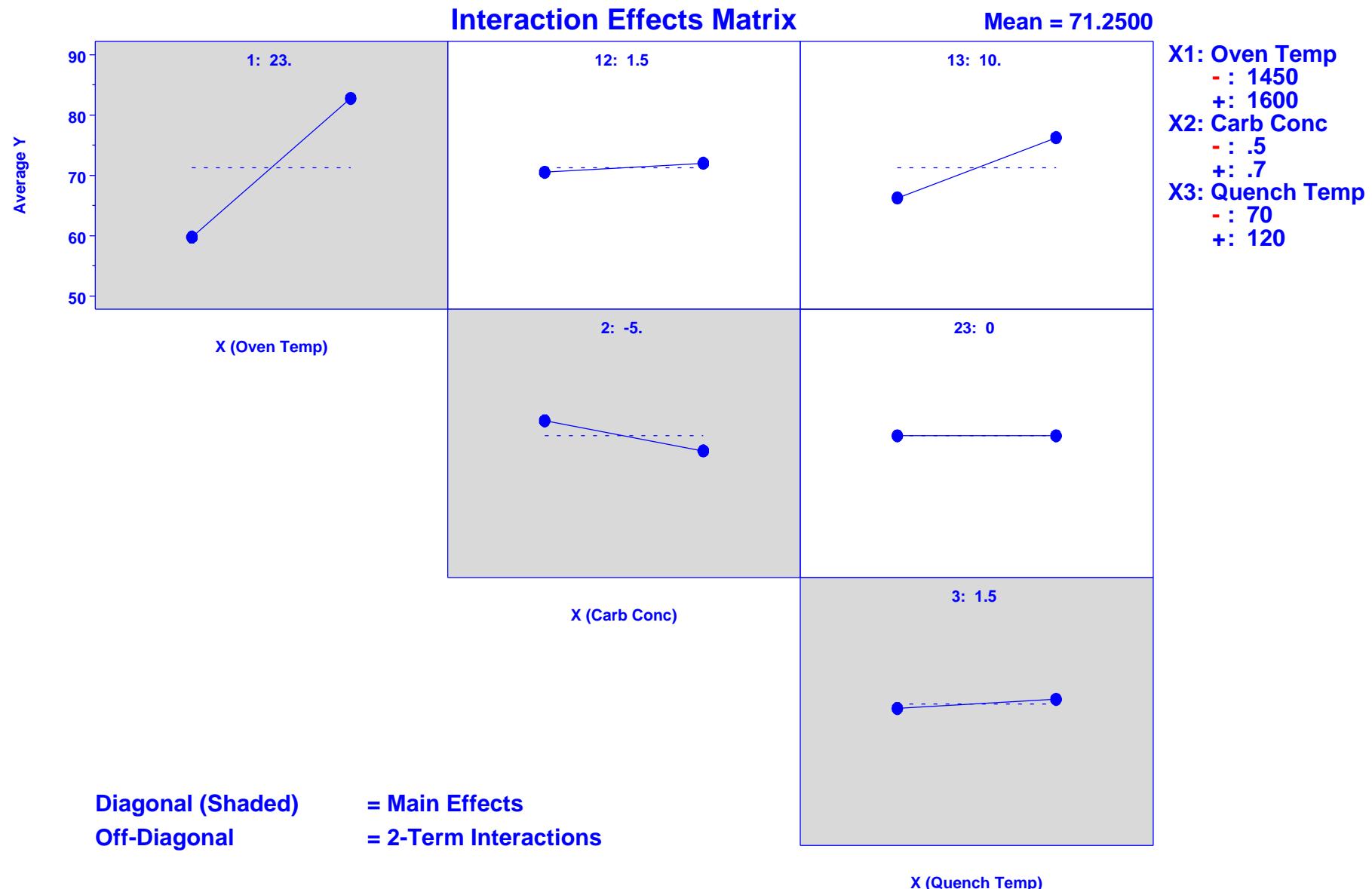
## Factors Affecting % Acceptable Metal Springs (Box &amp; Bisgaard)



## Factors Affecting % Acceptable Metal Springs (Box &amp; Bisgaard)

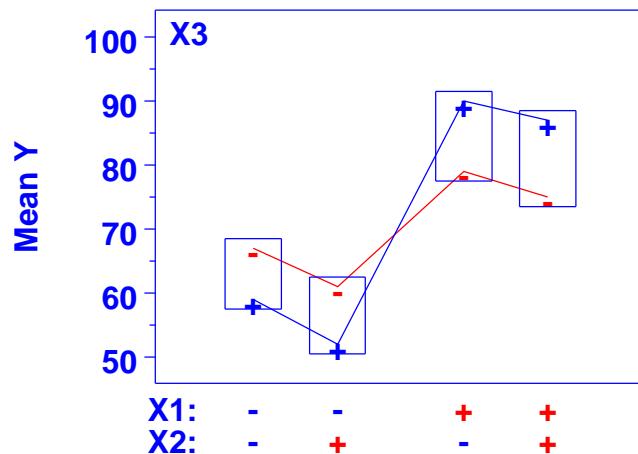
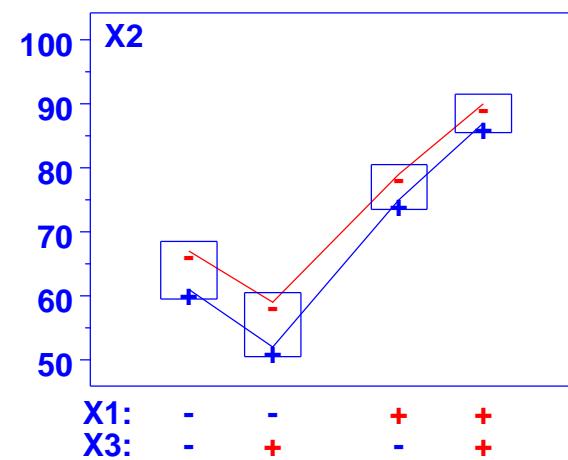
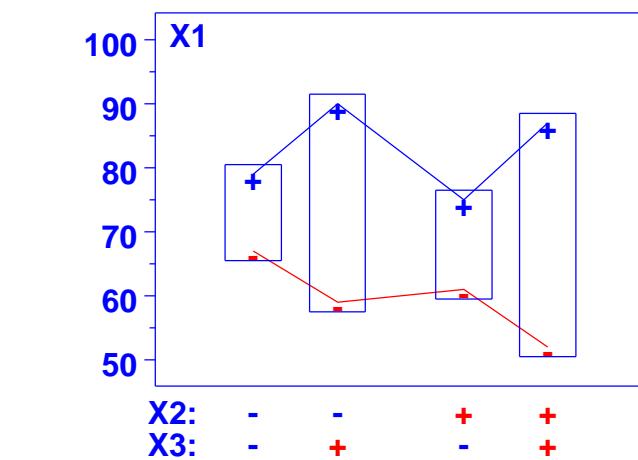


## Factors Affecting % Acceptable Metal Springs (Box &amp; Bisgaard)



# Factors Affecting % Acceptable Metal Springs (Box & Bisgaard)

**Block Plot**



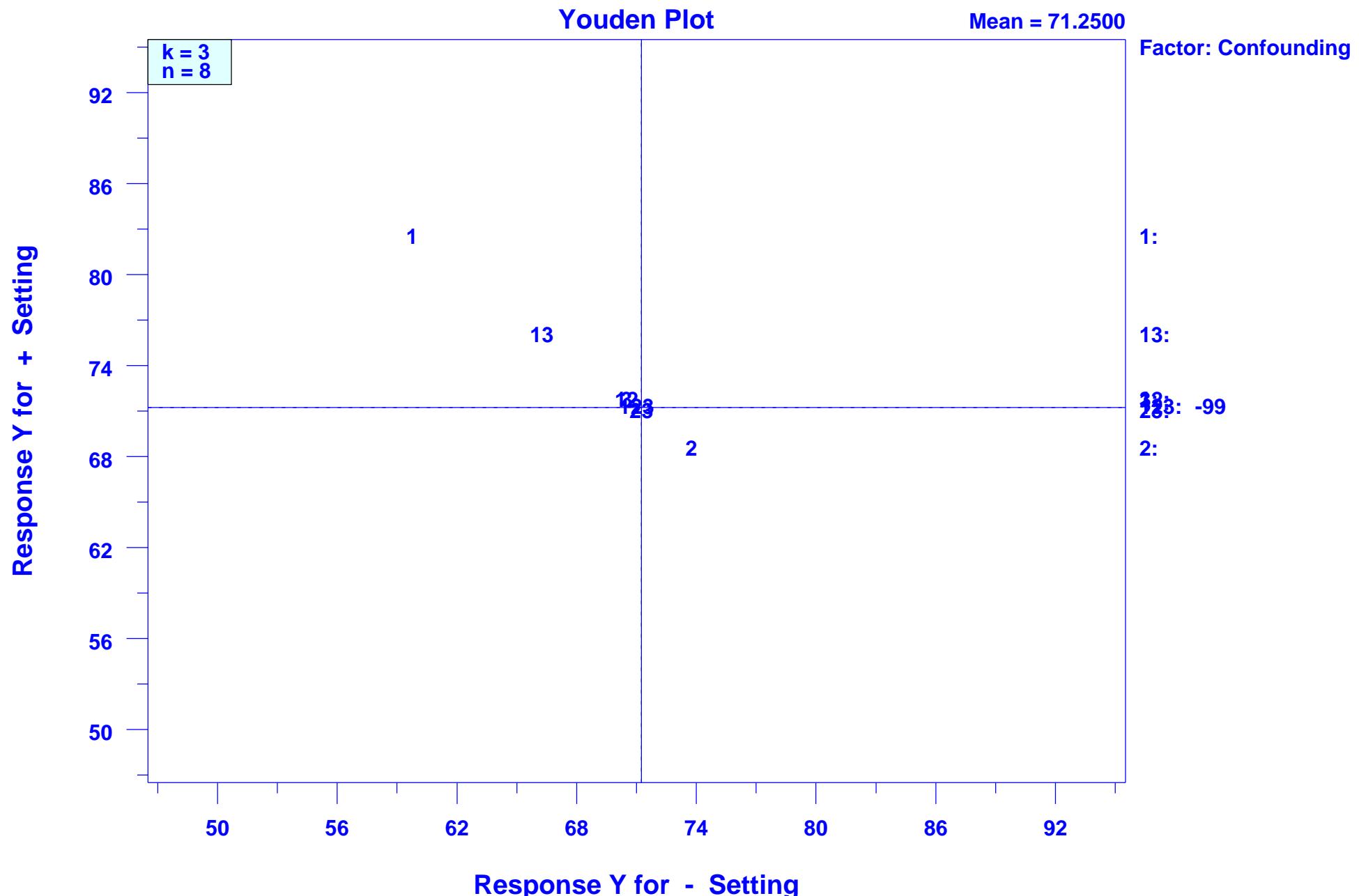
**Robustness Factor Setting**

**X1: Oven Temp**  
 - : 1450  
 + : 1600

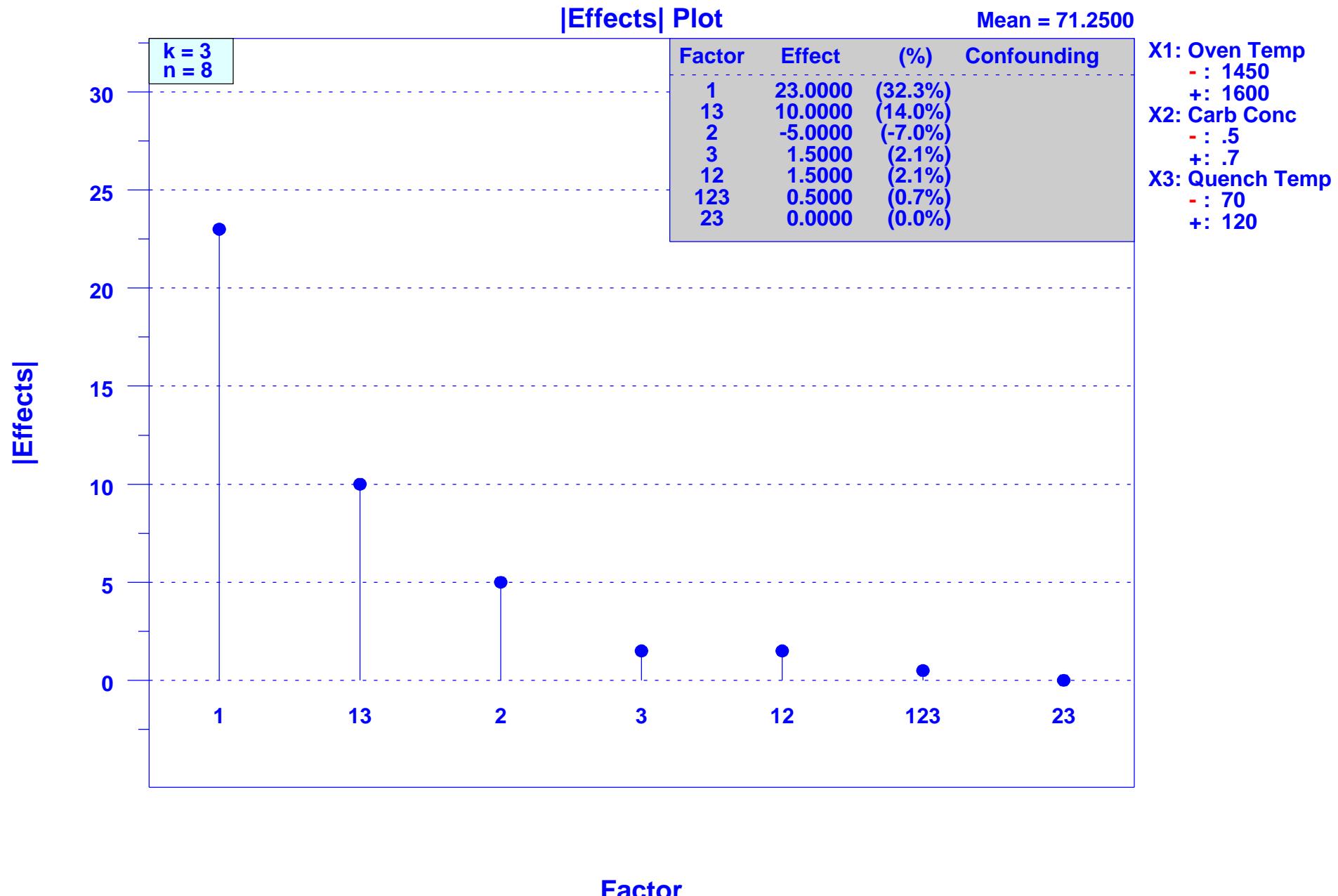
**X2: Carb Conc**  
 - : .5  
 + : .7

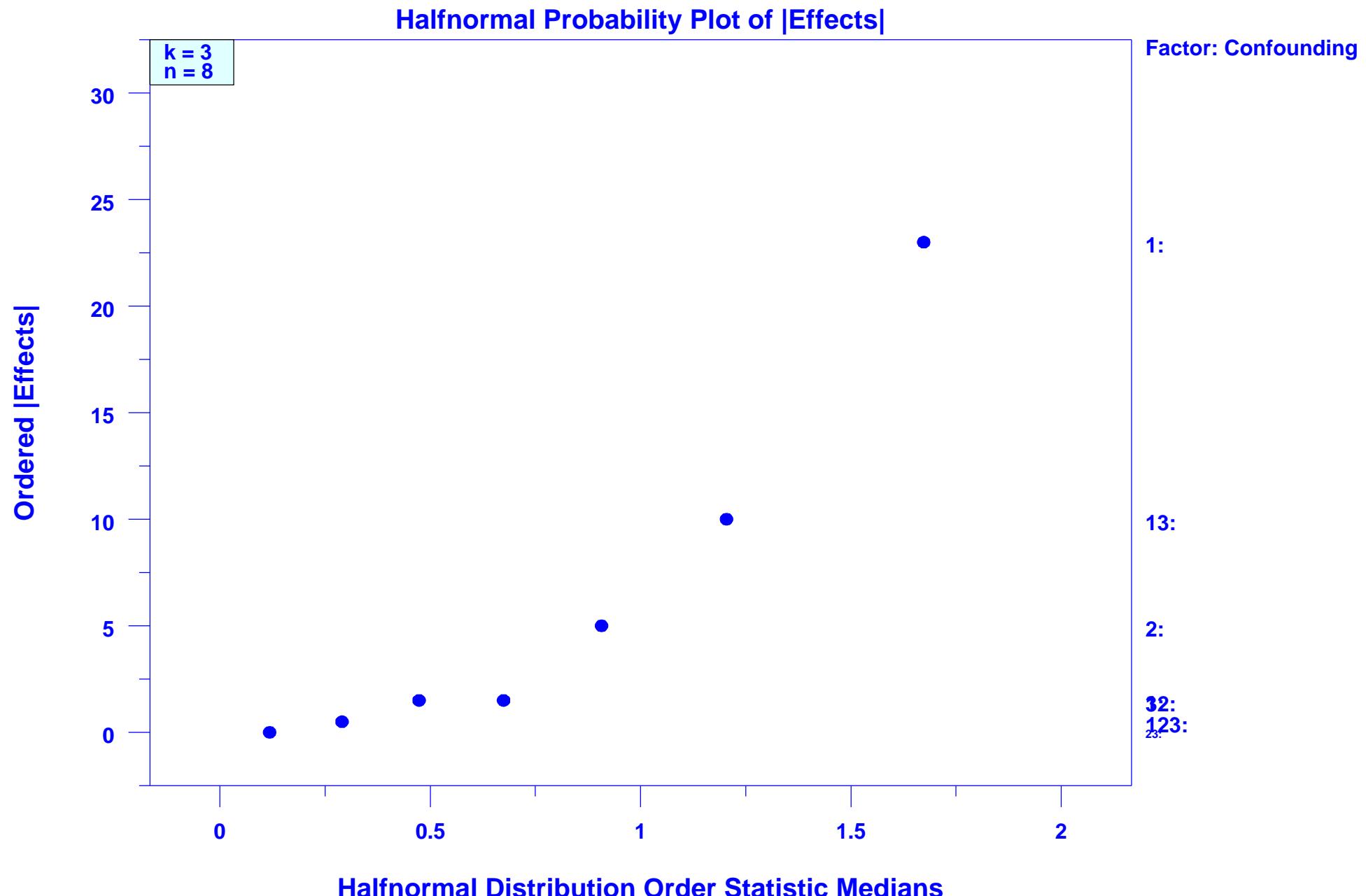
**X3: Quench Temp**  
 - : 70  
 + : 120

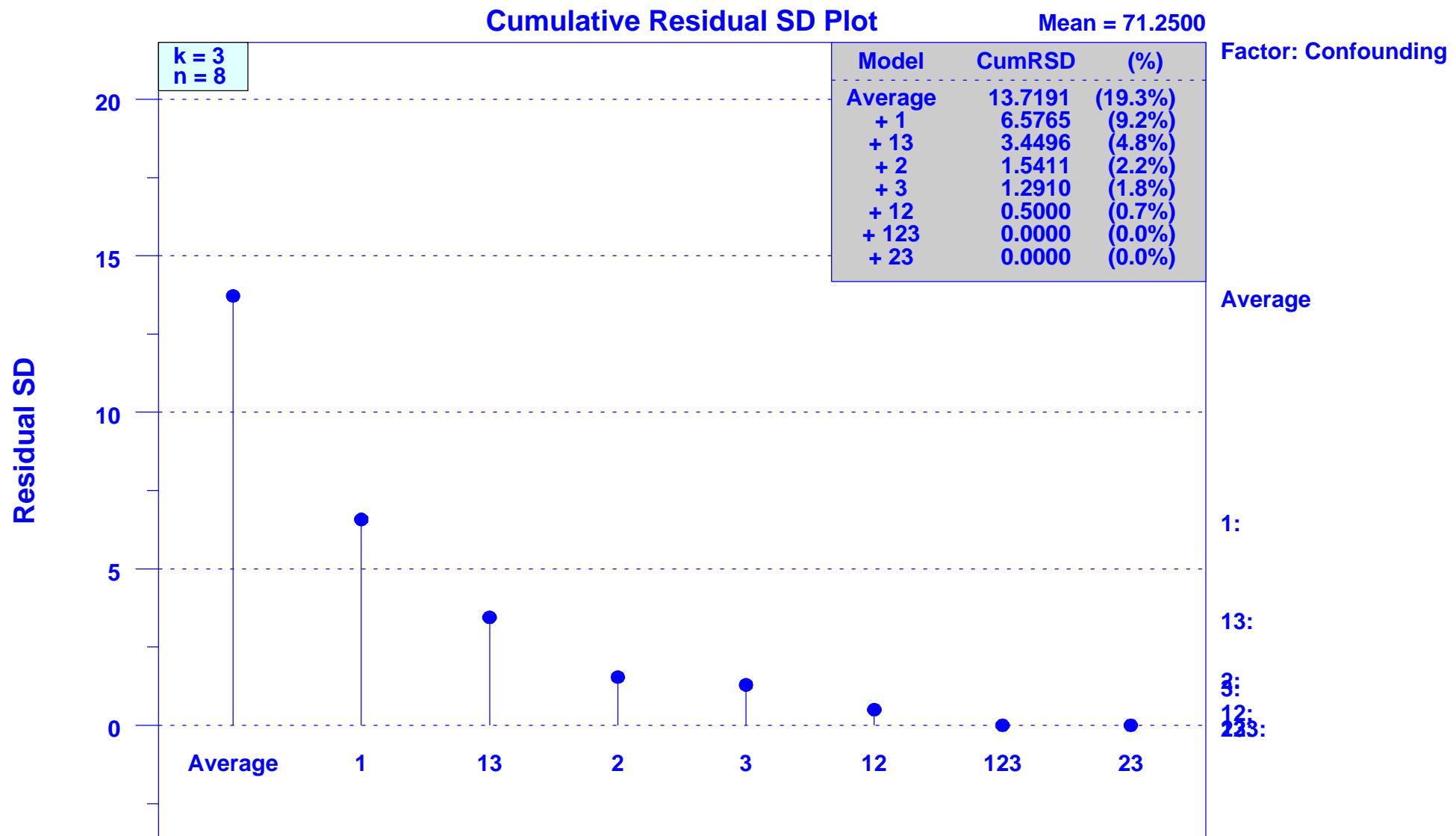
## Factors Affecting % Acceptable Metal Springs (Box &amp; Bisgaard)



## Factors Affecting % Acceptable Metal Springs (Box &amp; Bisgaard)







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