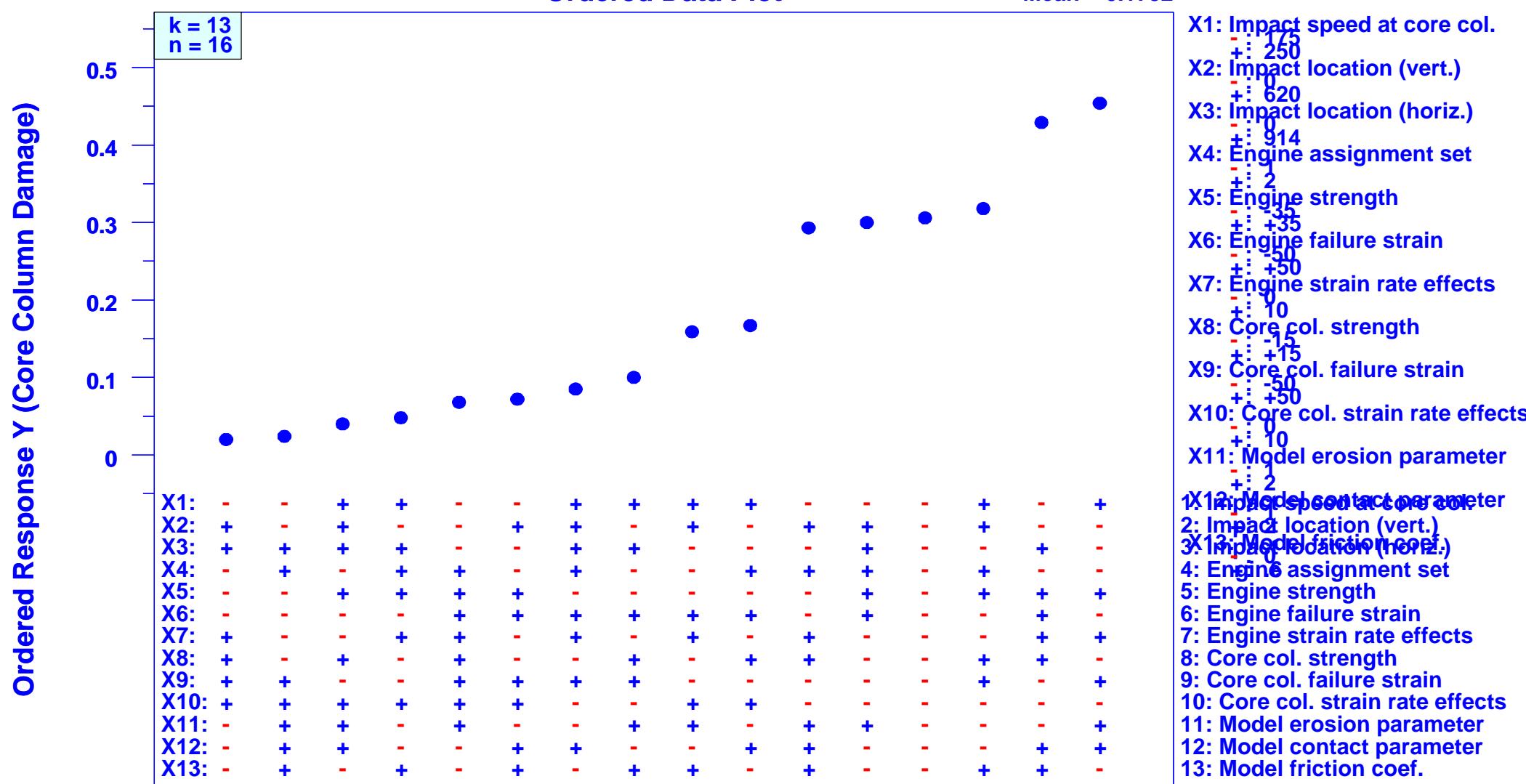


Factors Affecting World Trade Center Inner Core Column Damage

Design: $2^{**}(13-9)$ ($k=13, n=16$)

Ordered Data Plot

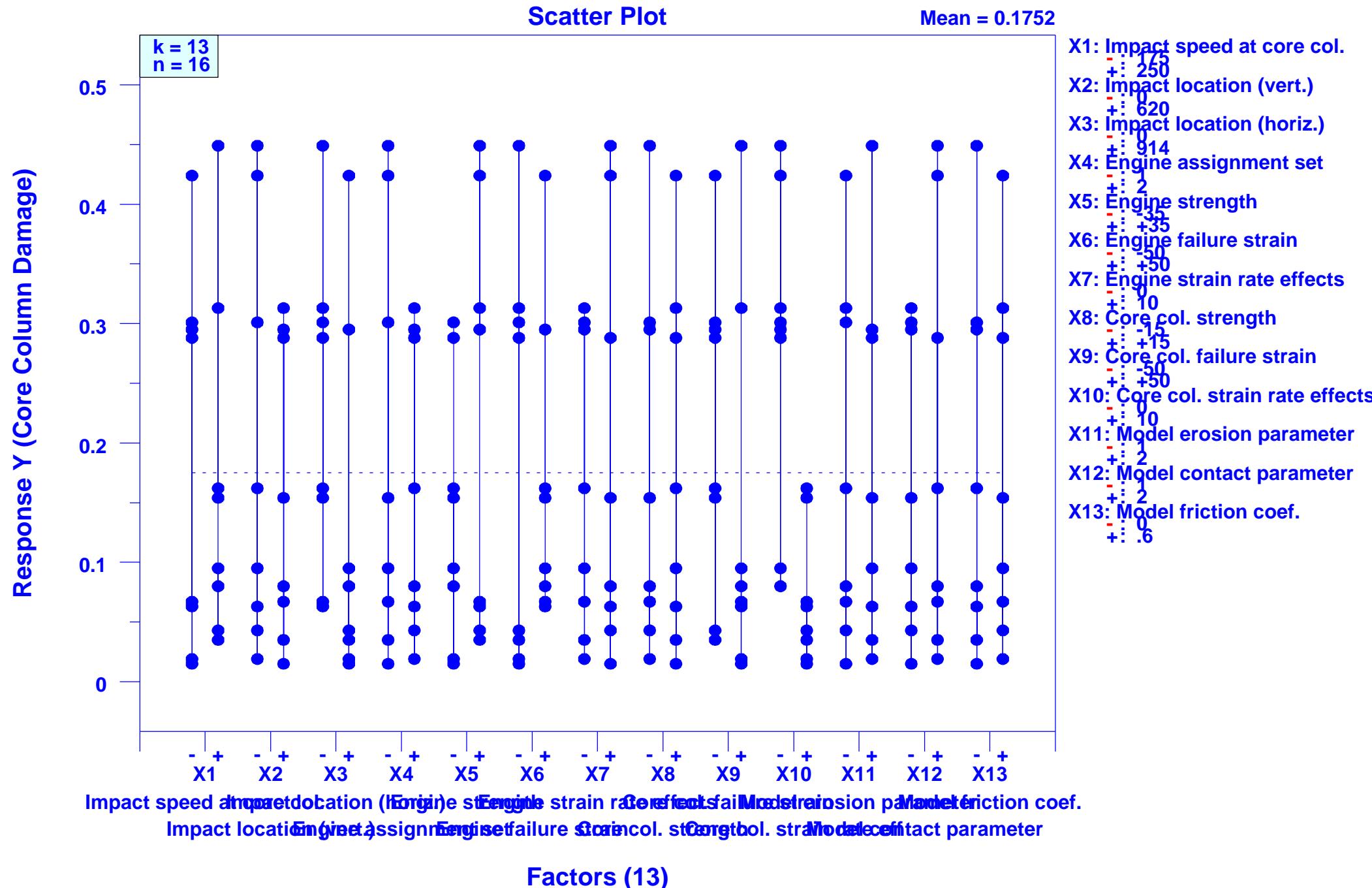
Mean = 0.1752



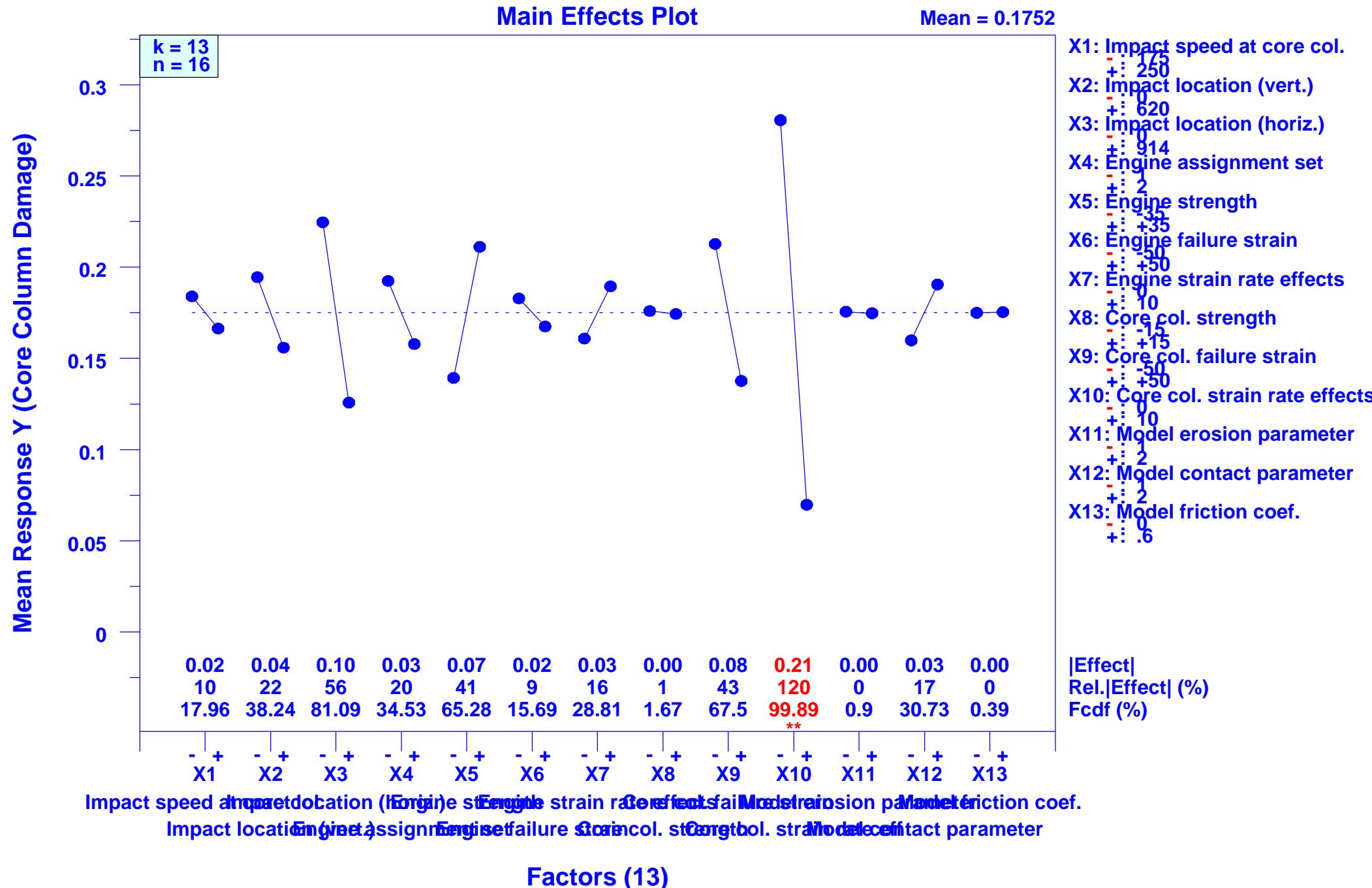
Factor Settings

Factors Affecting World Trade Center Inner Core Column Damage

Design: $2^{**}(13-9)$ ($k=13, n=16$)

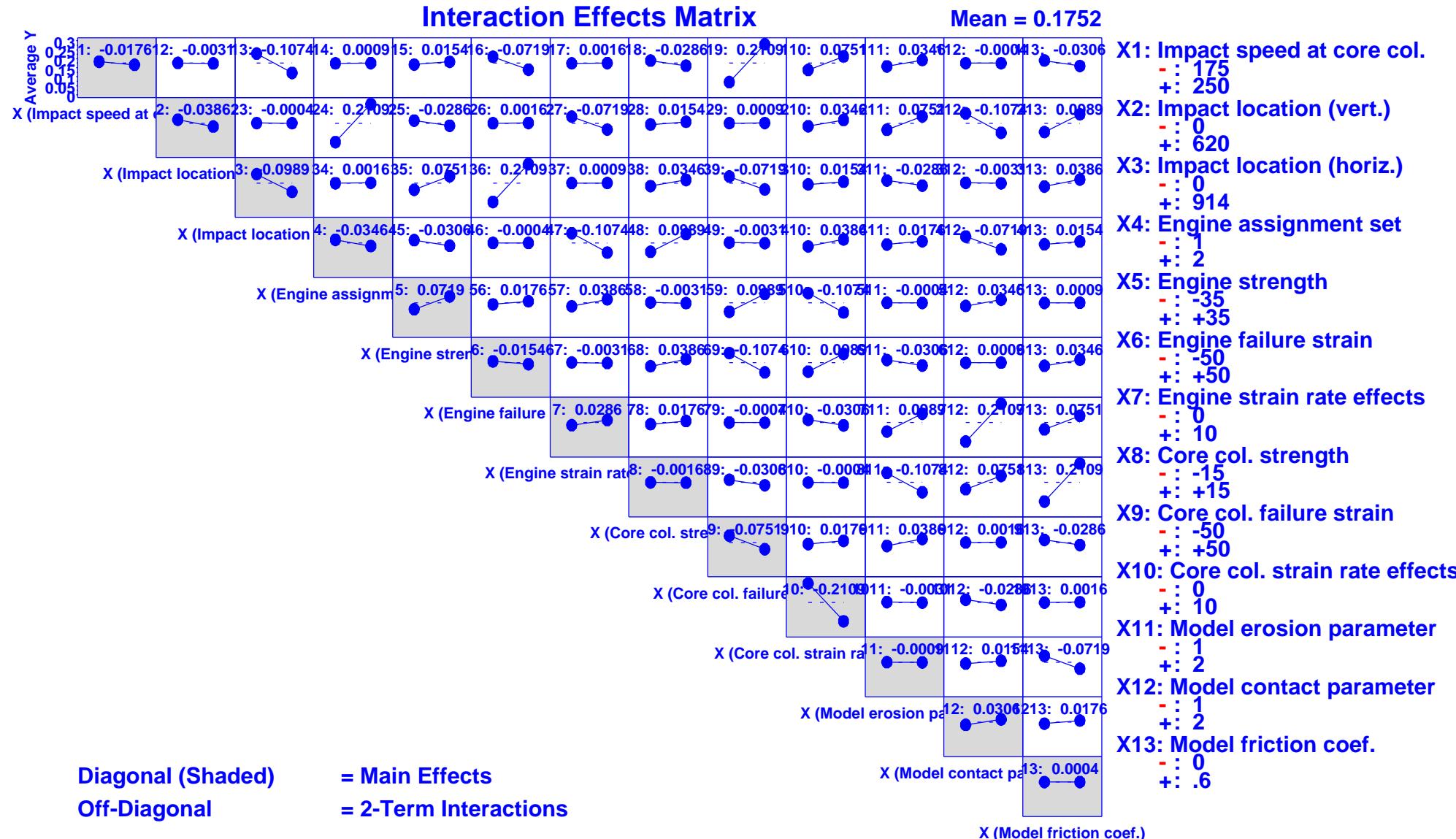


Factors Affecting World Trade Center Inner Core Column Damage

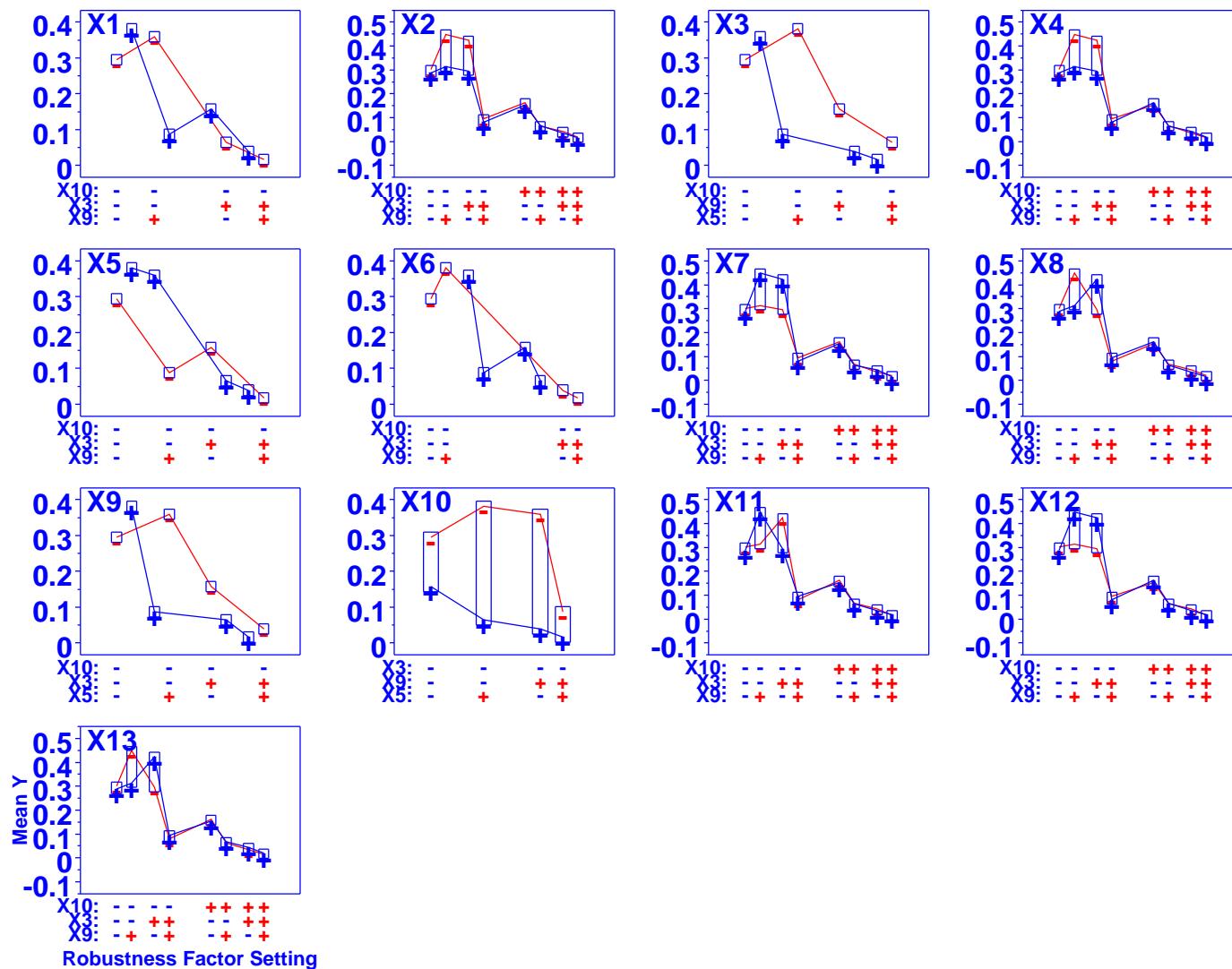
Design: 2^{**}(13-9) (k=13,n=16)

Factors Affecting World Trade Center Inner Core Column Damage

Design: 2^{**}(13-9) (k=13,n=16)



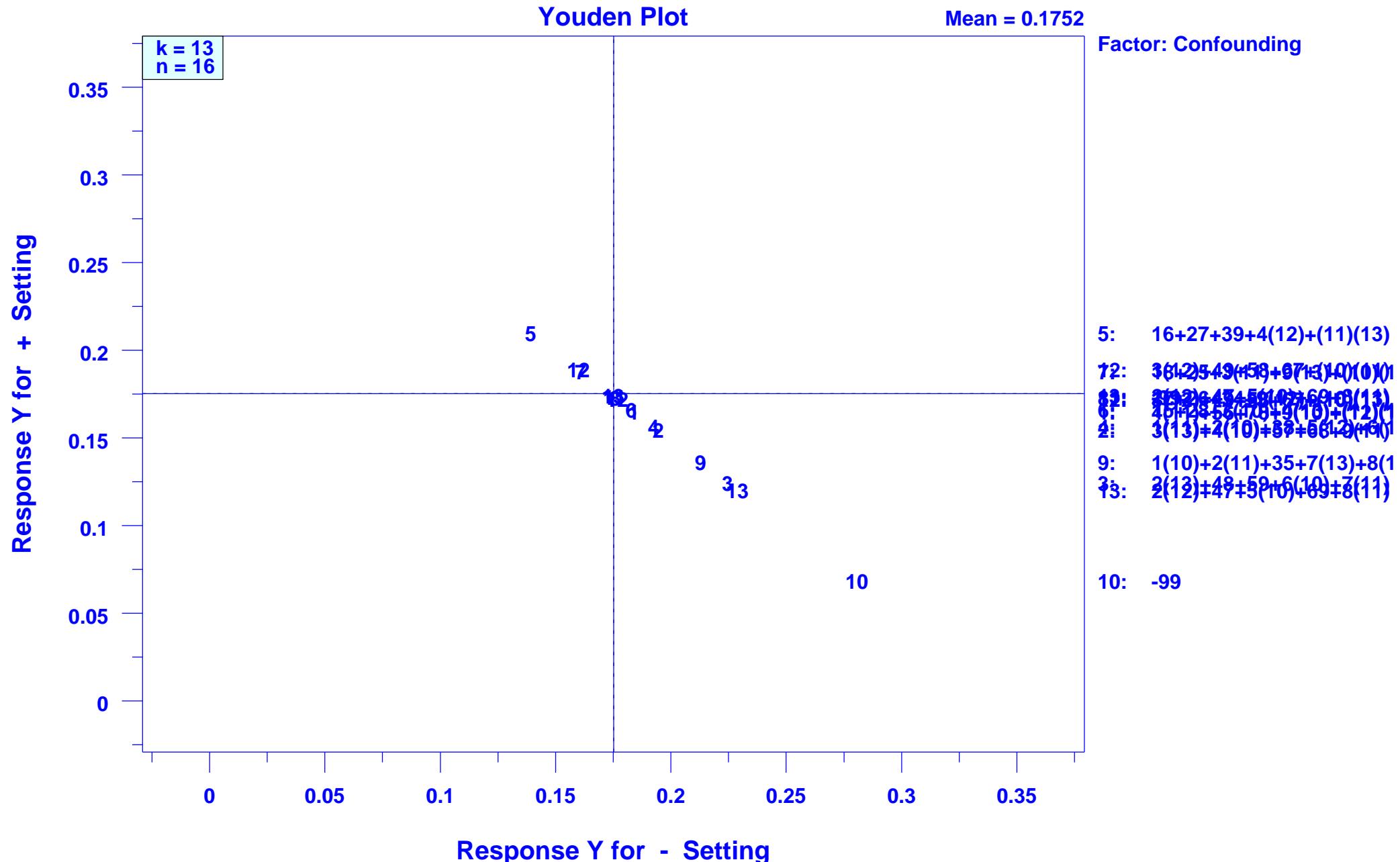
Block Plot



- X1: Impact speed at core col.
-: 175
+: 250
- X2: Impact location (vert.)
-: 0
+: 620
- X3: Impact location (horiz.)
-: 0
+: 914
- X4: Engine assignment set
-: 1
+: 2
- X5: Engine strength
-: -35
+: +35
- X6: Engine failure strain
-: -50
+: +50
- X7: Engine strain rate effects
-: 0
+: 10
- X8: Core col. strength
-: -15
+: +15
- X9: Core col. failure strain
-: -50
+: +50
- X10: Core col. strain rate effects
-: 0
+: 10
- X11: Model erosion parameter
-: 1
+: 2
- X12: Model contact parameter
-: 1
+: 2
- X13: Model friction coef.
-: 0
+: .6

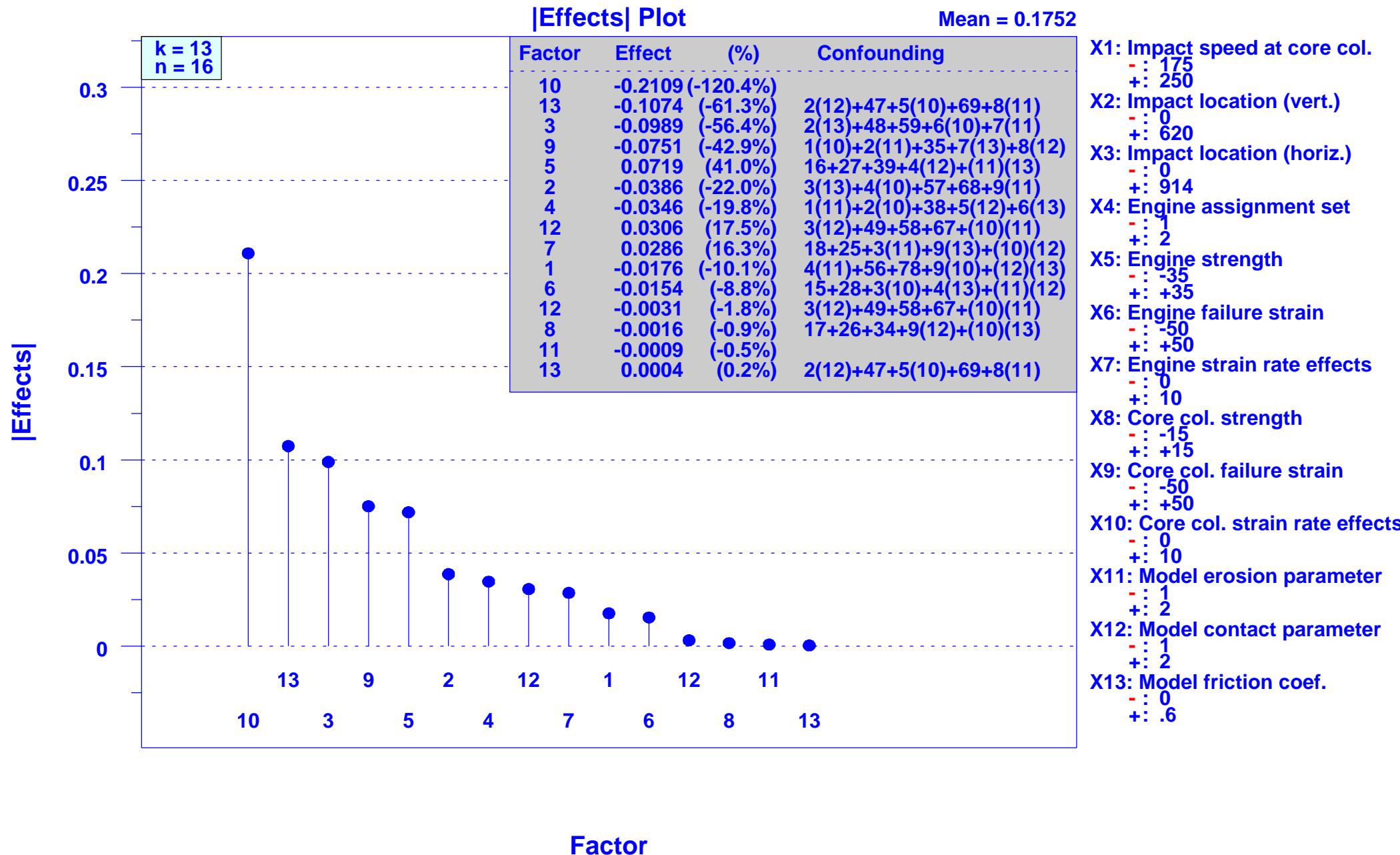
Factors Affecting World Trade Center Inner Core Column Damage

Design: 2**⁽¹³⁻⁹⁾ (k=13,n=16)



Factors Affecting World Trade Center Inner Core Column Damage

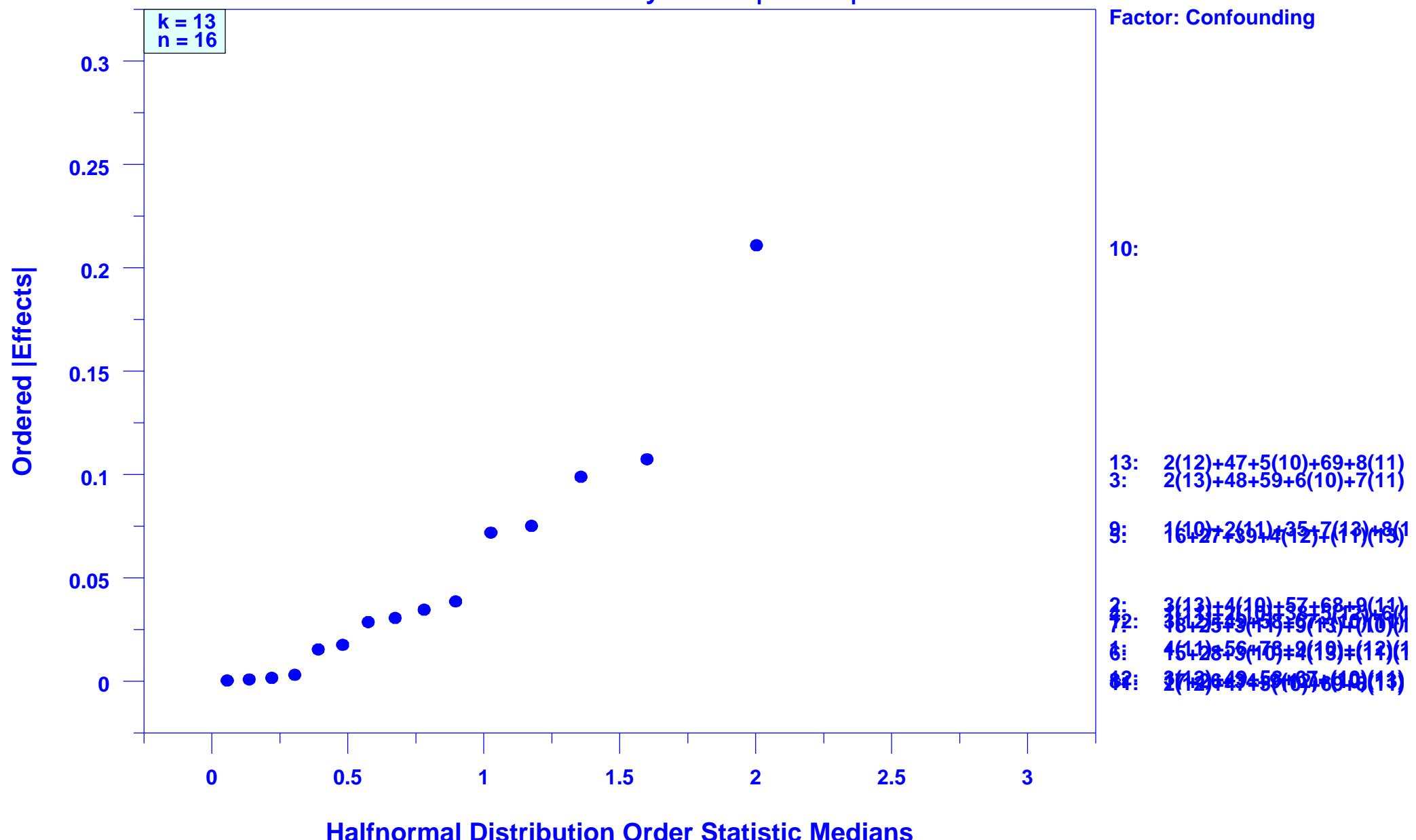
Design: $2^{**}(13-9)$ ($k=13, n=16$)



Factors Affecting World Trade Center Inner Core Column Damage

Design: $2^{**}(13-9)$ ($k=13, n=16$)

Halfnormal Probability Plot of |Effects|

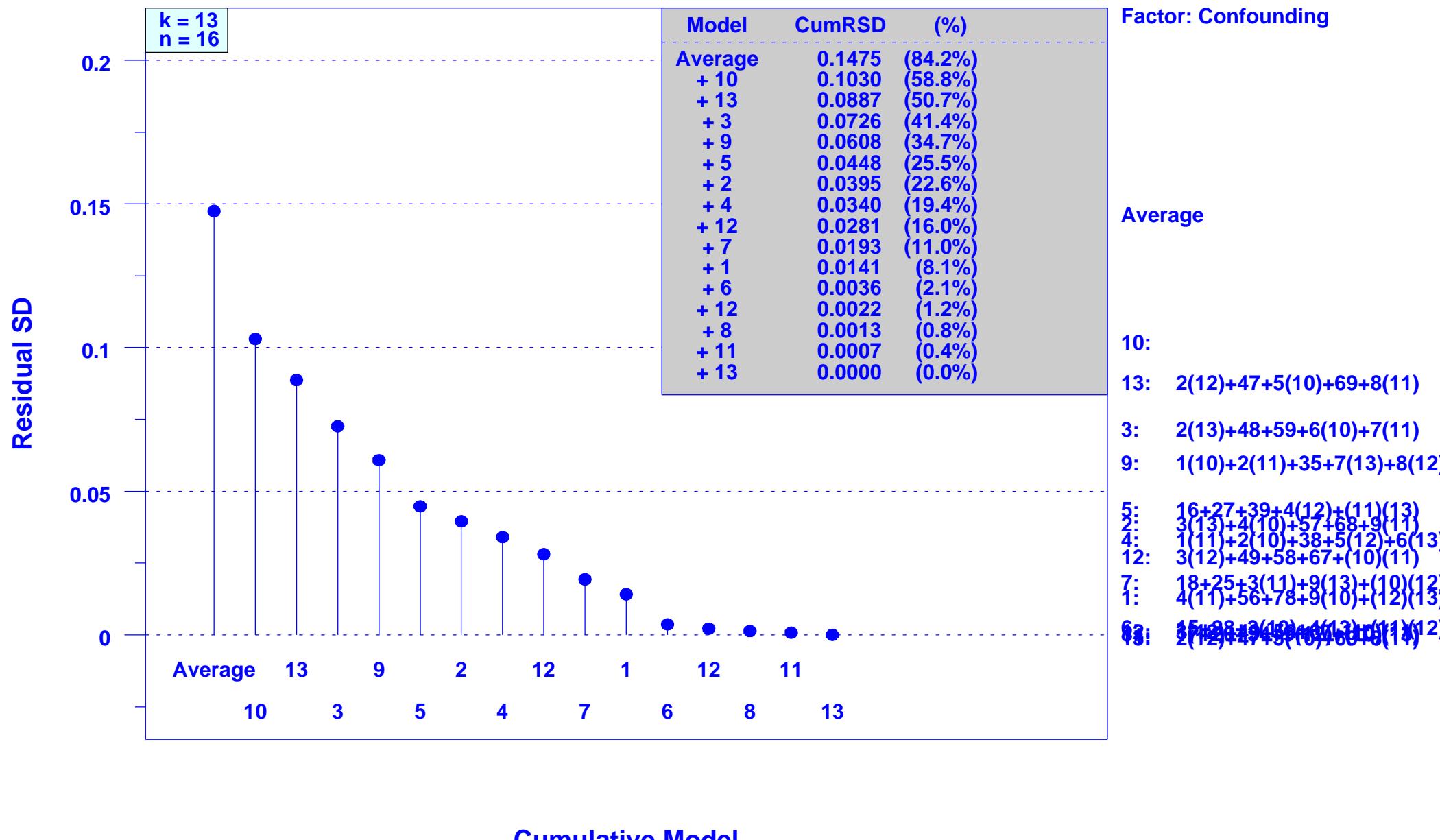


Factors Affecting World Trade Center Inner Core Column Damage

Design: $2^{**}(13-9)$ ($k=13, n=16$)

Cumulative Residual SD Plot

Mean = 0.1752



Factors Affecting World Trade Center Inner Core Column Damage

Design: $2^{**}(13-9)$ ($k=13, n=16$)

Contour Plot of 2 Dominant Factors: X10 (Core col. strain rate effects) & X13 (Model friction coef.)

