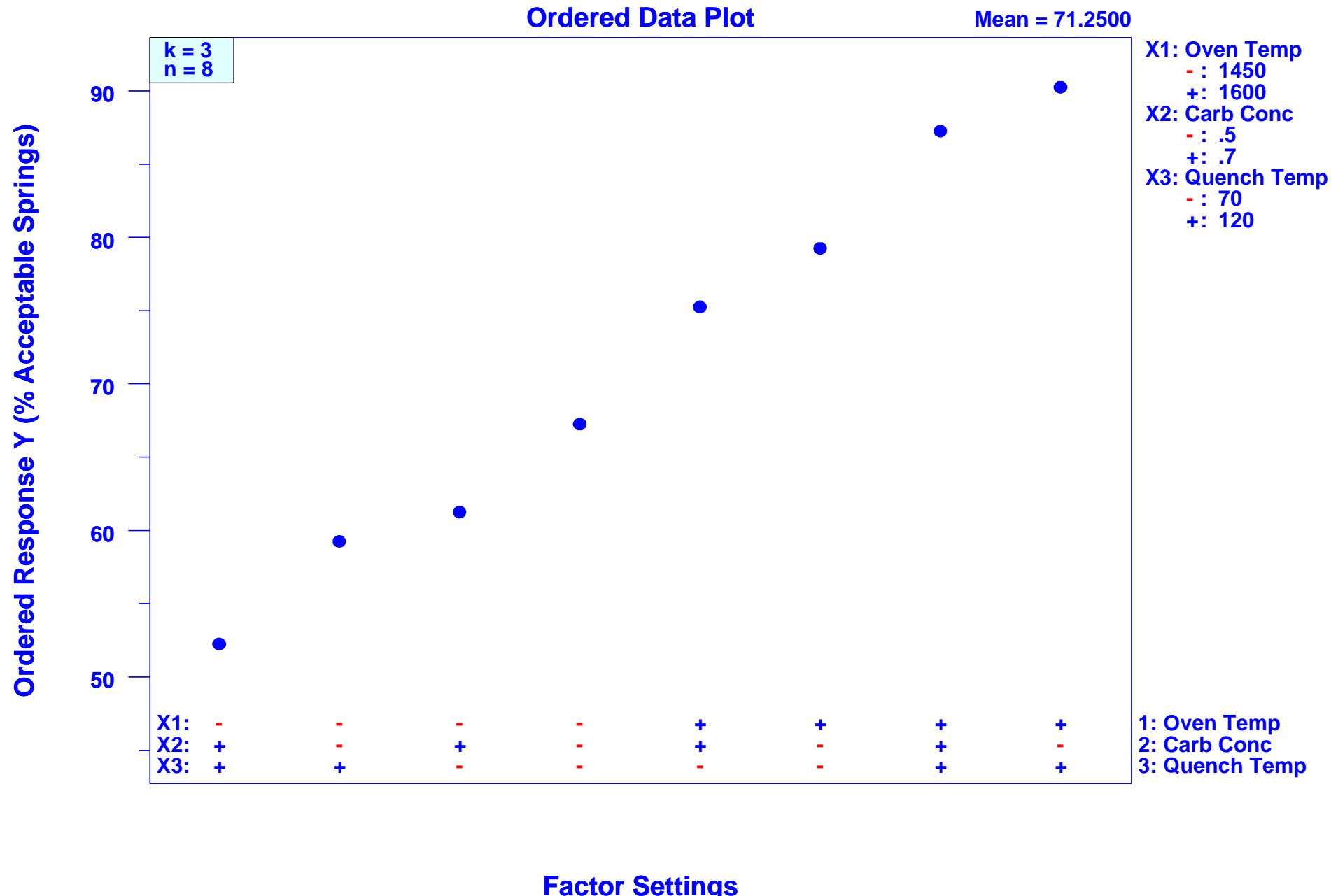
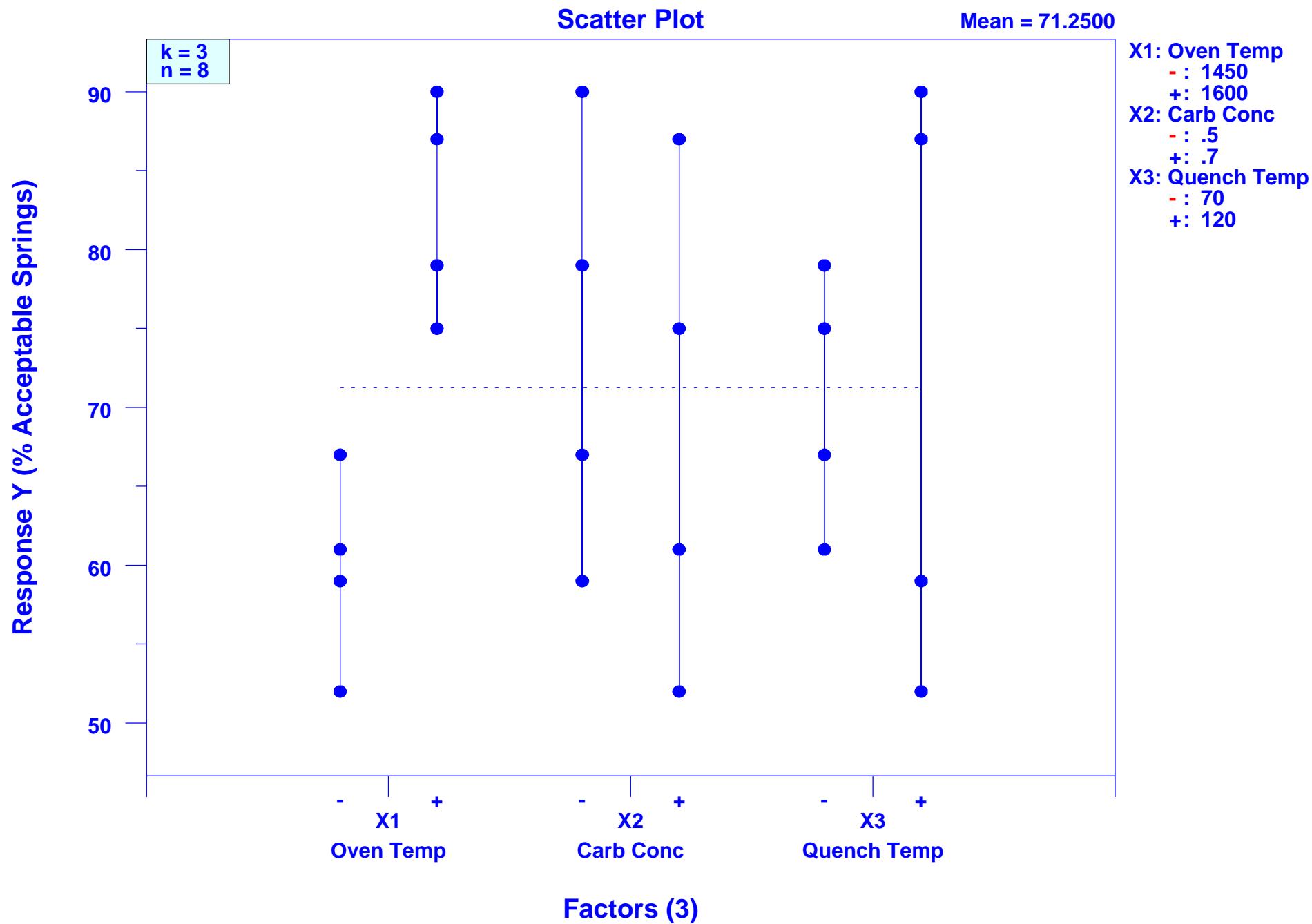


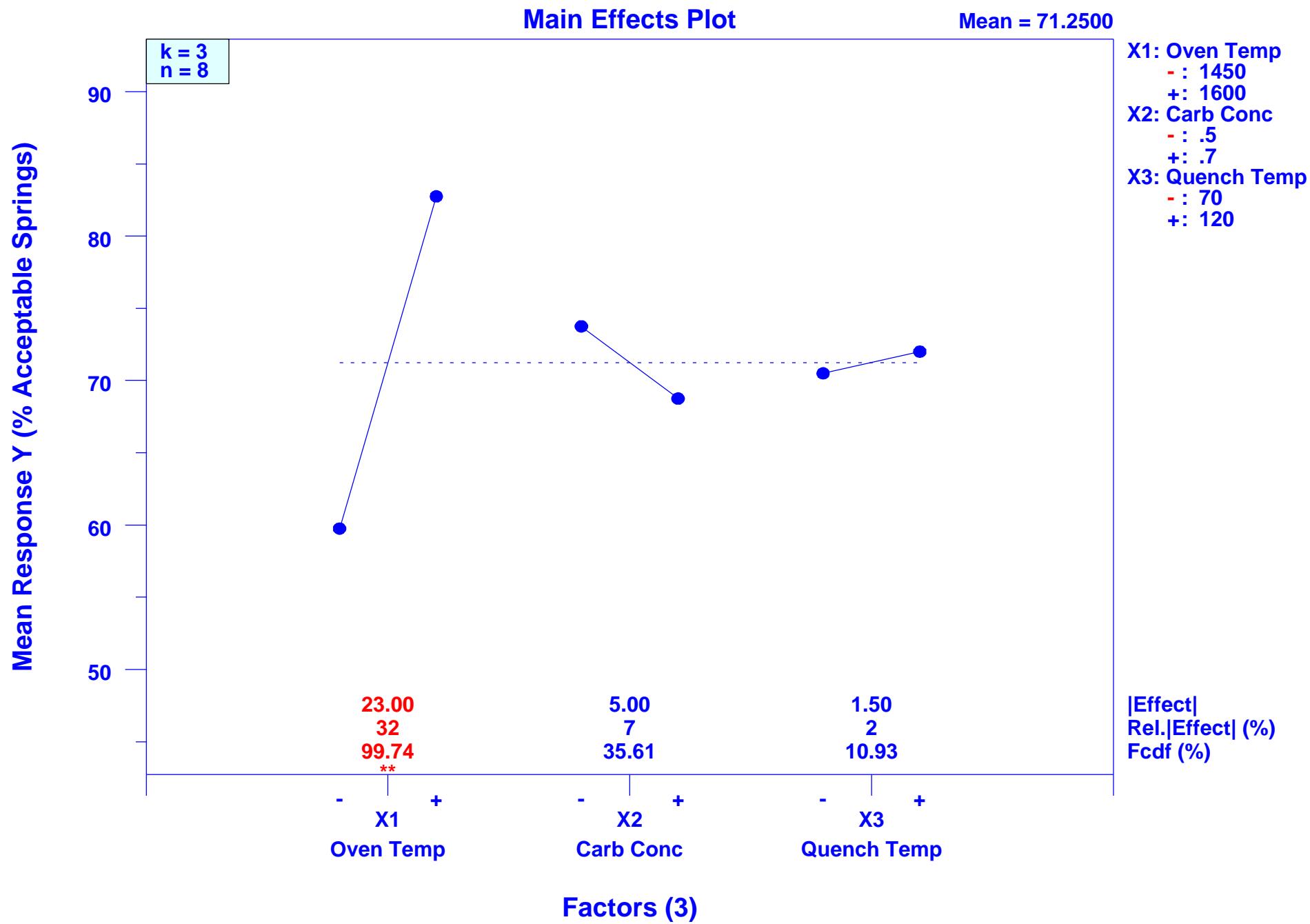
Factors Affecting % Acceptable Metal Springs (Box & Bisgaard)

10/18/18
1

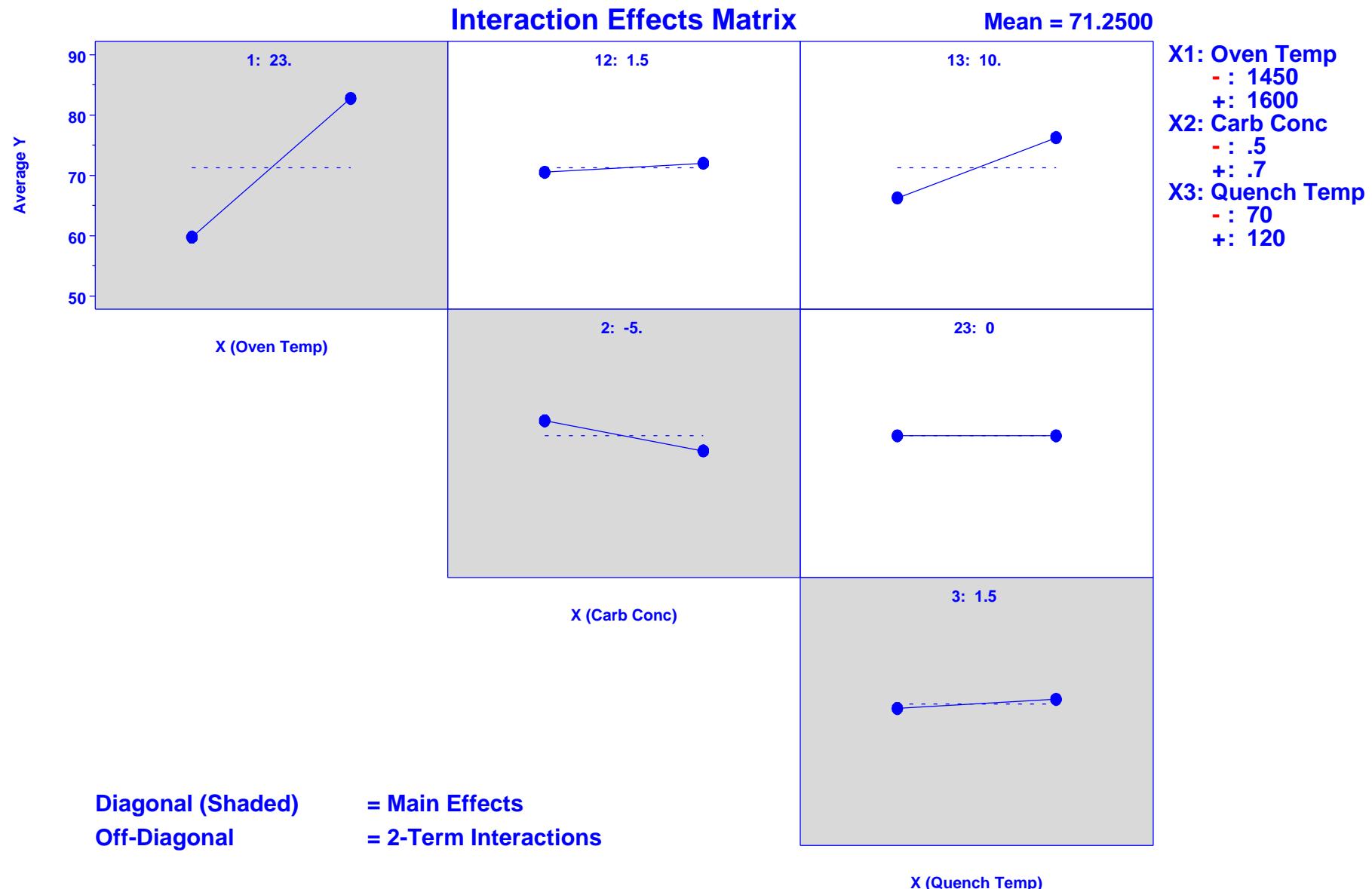
Factors Affecting % Acceptable Metal Springs (Box & Bisgaard)



Factors Affecting % Acceptable Metal Springs (Box & Bisgaard)

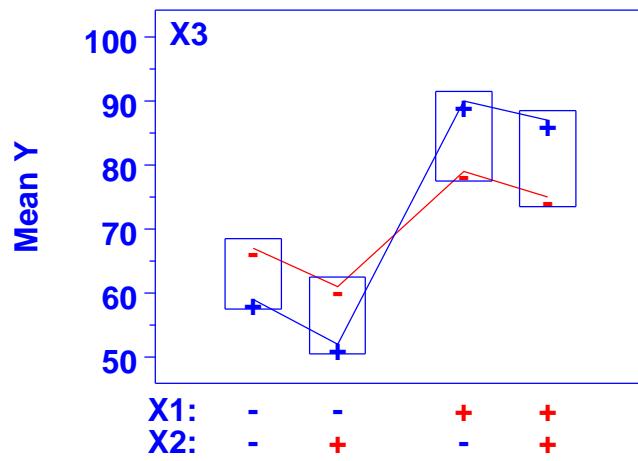
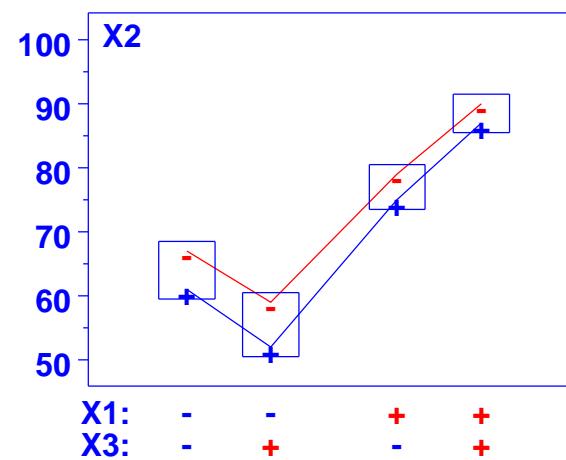
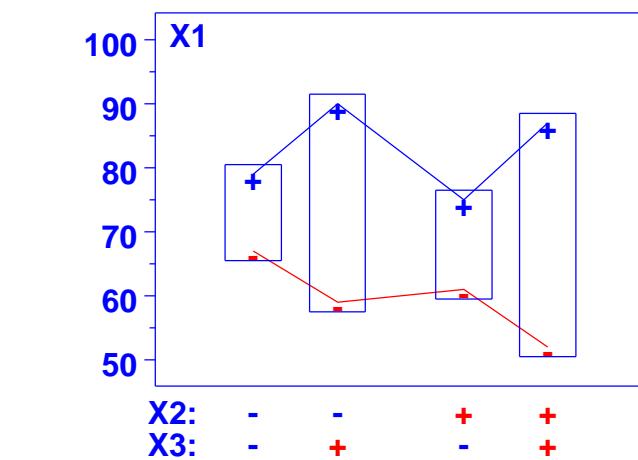


Factors Affecting % Acceptable Metal Springs (Box & Bisgaard)



Factors Affecting % Acceptable Metal Springs (Box & Bisgaard)

Block Plot



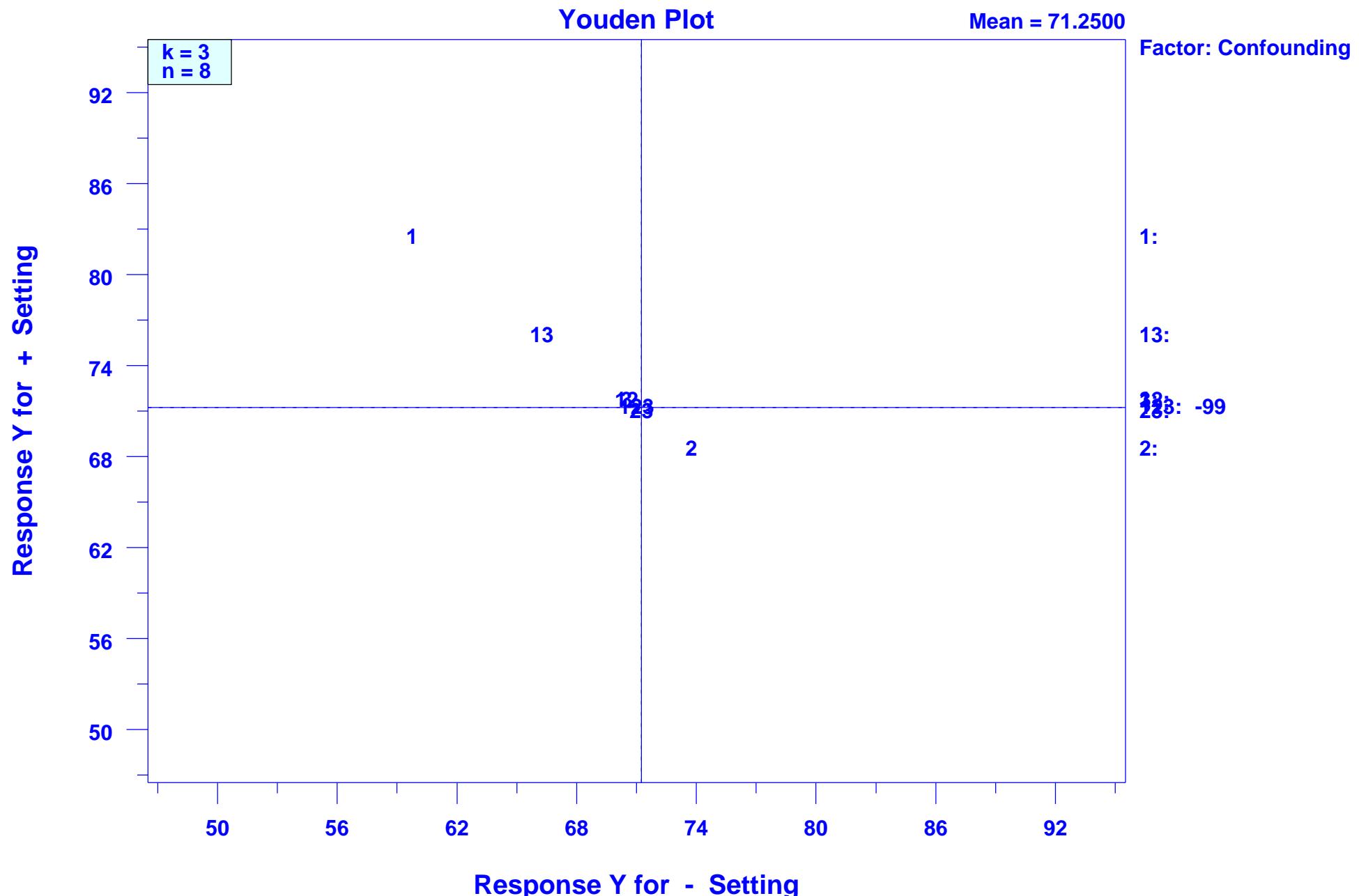
Robustness Factor Setting

X1: Oven Temp
 - : 1450
 + : 1600

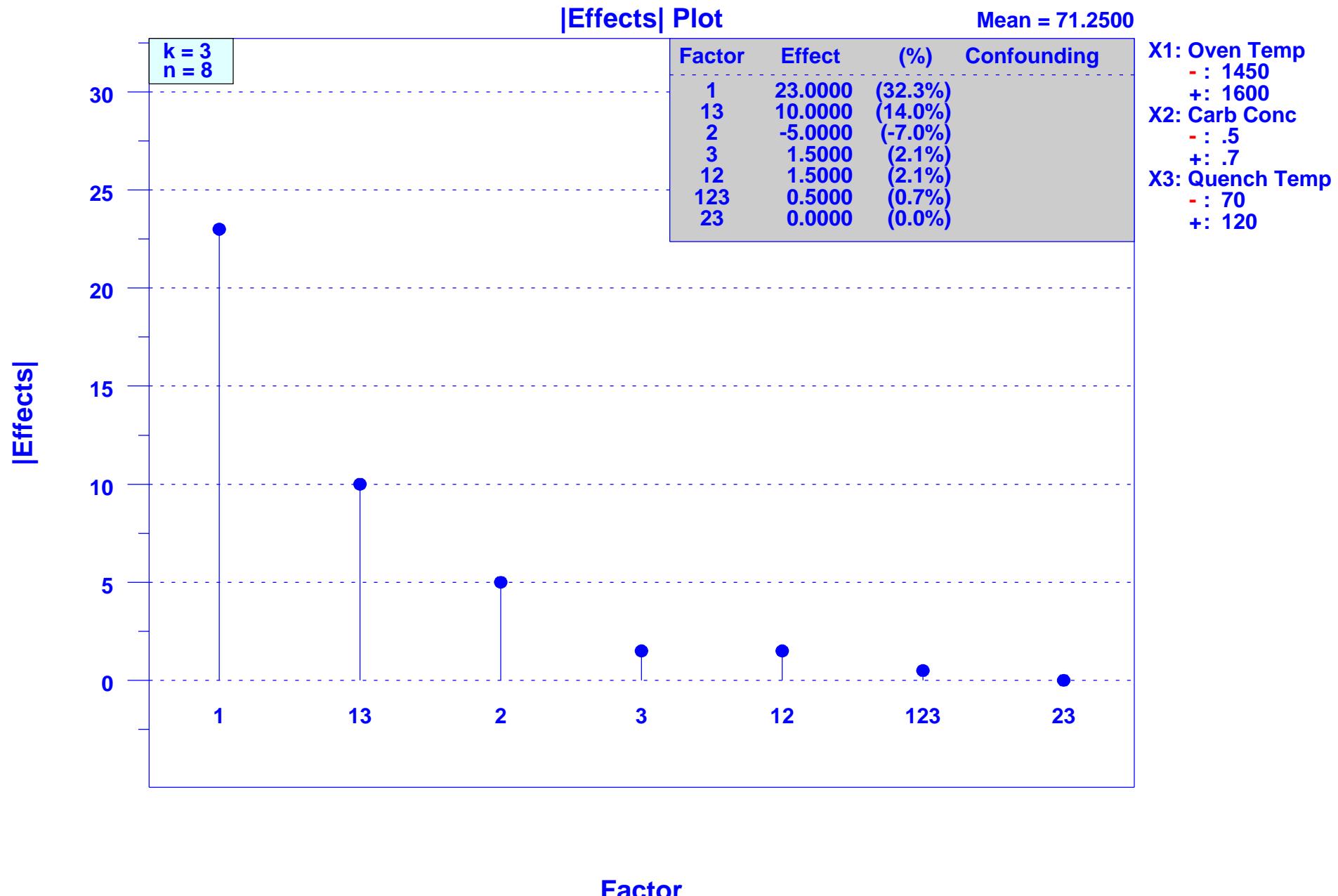
X2: Carb Conc
 - : .5
 + : .7

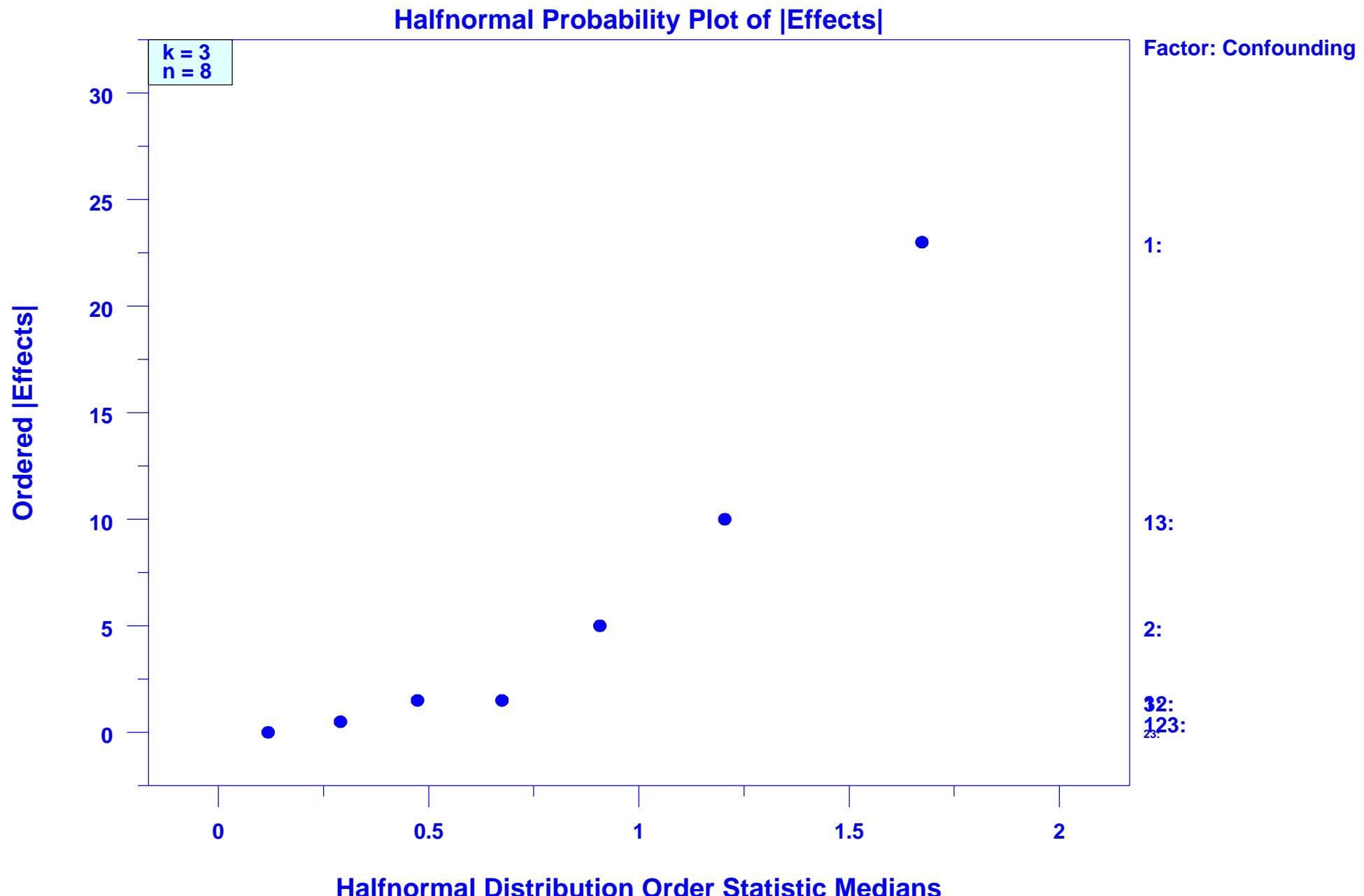
X3: Quench Temp
 - : 70
 + : 120

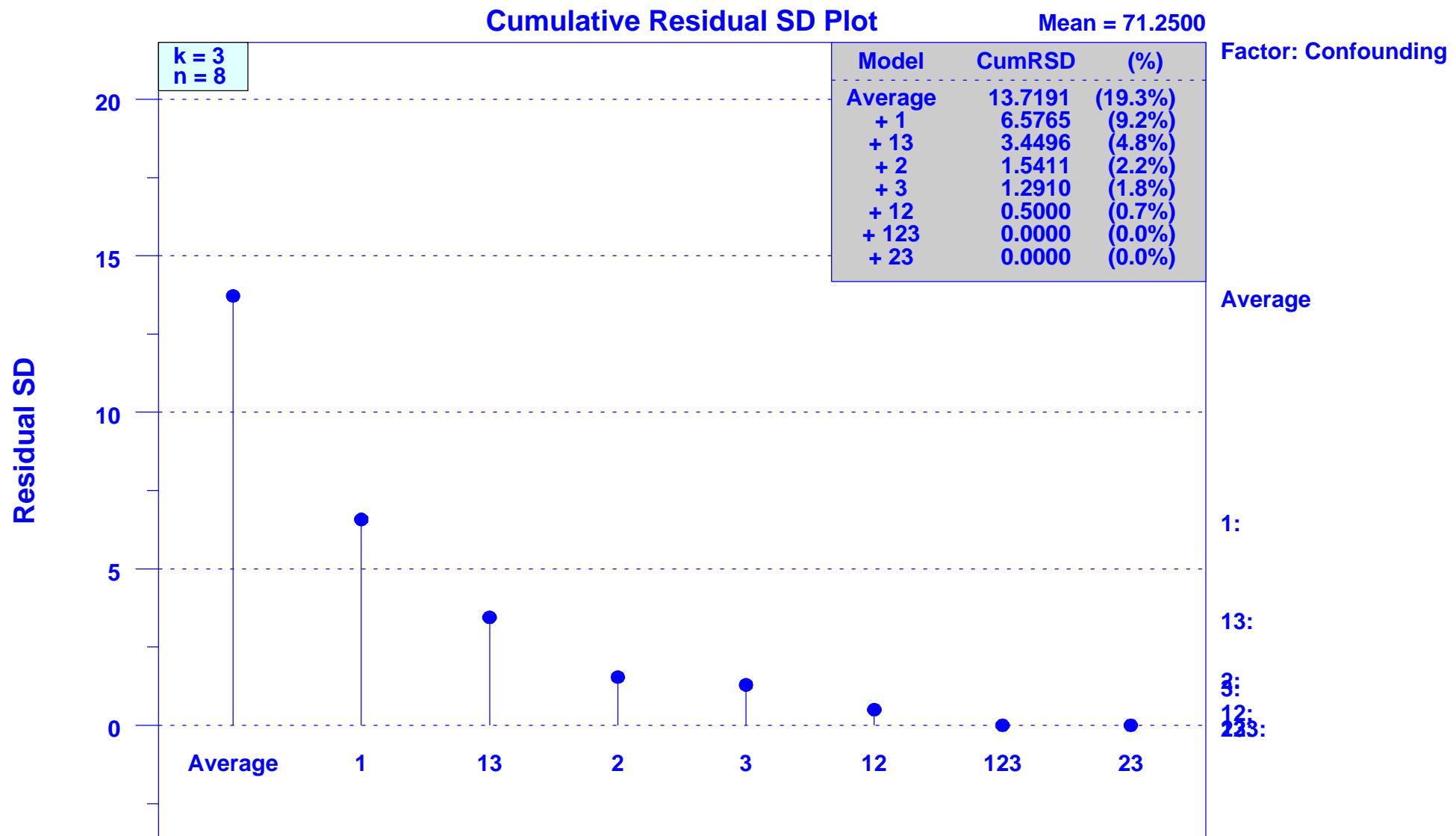
Factors Affecting % Acceptable Metal Springs (Box & Bisgaard)



Factors Affecting % Acceptable Metal Springs (Box & Bisgaard)







Factors Affecting % Acceptable Metal Springs (Box & Bisgaard)

